

REST BLOCKS INDEX

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25mm REST BLOCKS

GLOBAL STANDARD COMPONENTS



Assembly

11/12/08

TOLERANCES:

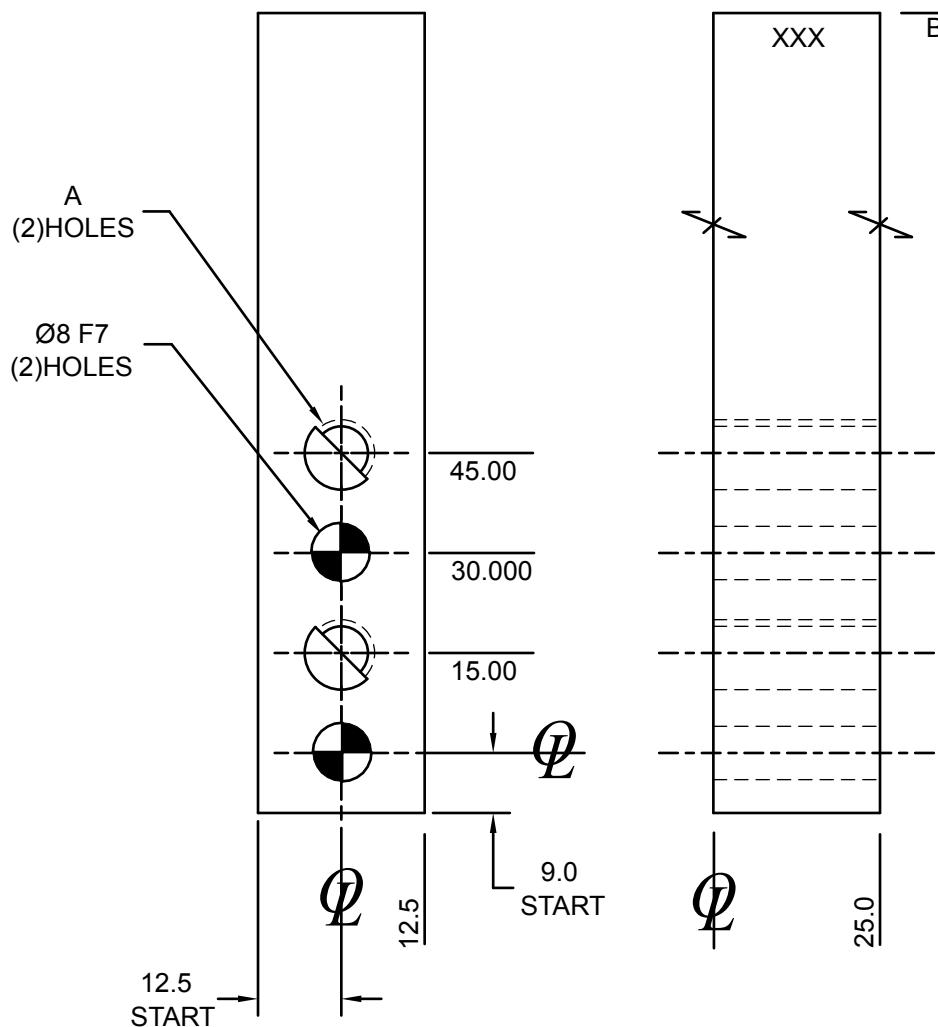
1 PLACE ± 0.3

2 PLACE ± 0.03

3 PLACE ± 0.020

 SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS number as shown XXX
Black Oxide Finish



NOTE:

REST BLOCKS ARE NOT USED FOR APPLICATIONS THAT REQUIRE CERTIFICATION.
REFER TO SECTION 'O' FOR BLOCKS THAT REQUIRE CERTIFICATION.

MATERIAL STEEL SAE4140

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

TABULATED INFORMATION ON FOLLOWING PAGE

25mm REST BLOCKS

GLOBAL STANDARD COMPONENTS

TM **NAAMS**



Assembly

11/12/08

NAAMS CODE	A	B	Wt. kg
ARB501	M10x1.5	60.00	0.24
ARB502	φ11.0	60.00	0.24
ARB503	M10x1.5	70.00	0.29
ARB504	φ11.0	70.00	0.29
ARB505	M10x1.5	80.00	0.34
ARB506	φ11.0	80.00	0.34
ARB507	M10x1.5	90.00	0.38
ARB508	φ11.0	90.00	0.38
ARB509	M10x1.5	100.00	0.43
ARB510	φ11.0	100.00	0.43
ARB511	M10x1.5	110.00	0.48
ARB512	φ11.0	110.00	0.48
ARB513	M10x1.5	120.00	0.53
ARB514	φ11.0	120.00	0.53

SEE DRAWING ON PRECEDING PAGE

25mm REST BLOCKS

GLOBAL STANDARD COMPONENTS

TM **NAAMS**



Assembly

11/12/08

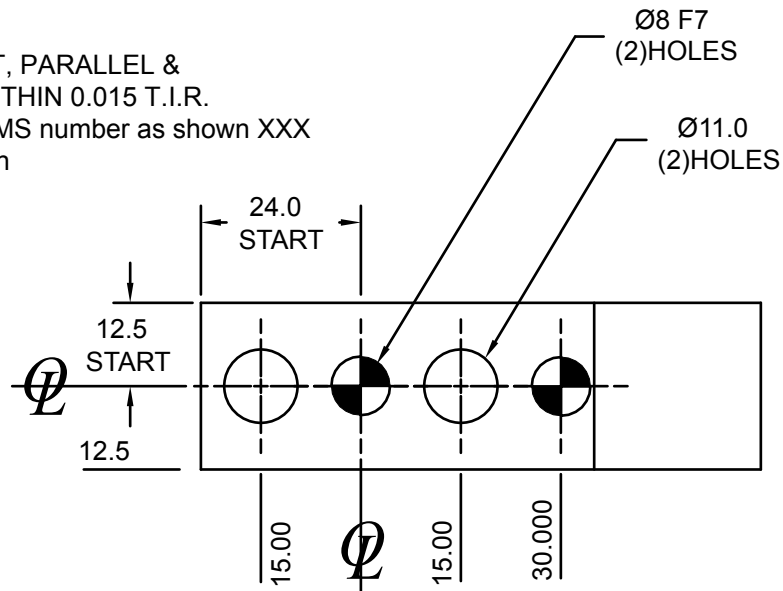
TOLERANCES:

- 1 PLACE ± 0.3
- 2 PLACE ± 0.03
- 3 PLACE ± 0.020

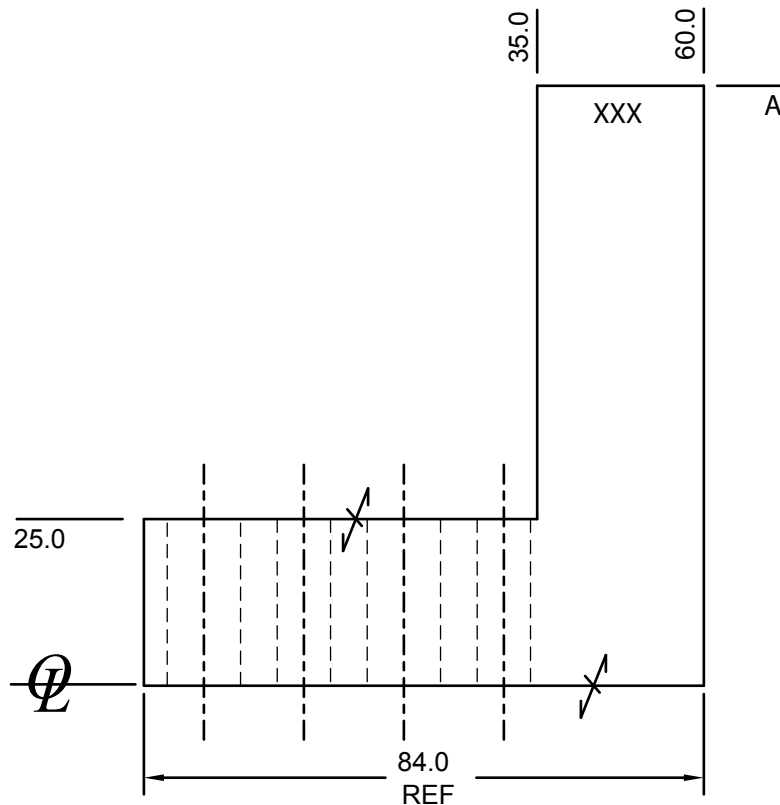


SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS number as shown XXX
Black Oxide Finish



NAAMS CODE	A	Wt. kg
ARB541	60.00	0.53
ARB542	70.00	0.58
ARB543	80.00	0.62
ARB544	90.00	0.67
ARB545	100.00	0.72
ARB546	110.00	0.77
ARB547	120.00	0.82



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MATERIAL STEEL SAE4140

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

20mm REST BLOCKS

GLOBAL STANDARD COMPONENTS

TM **NAAMS**



Assembly

11/12/08

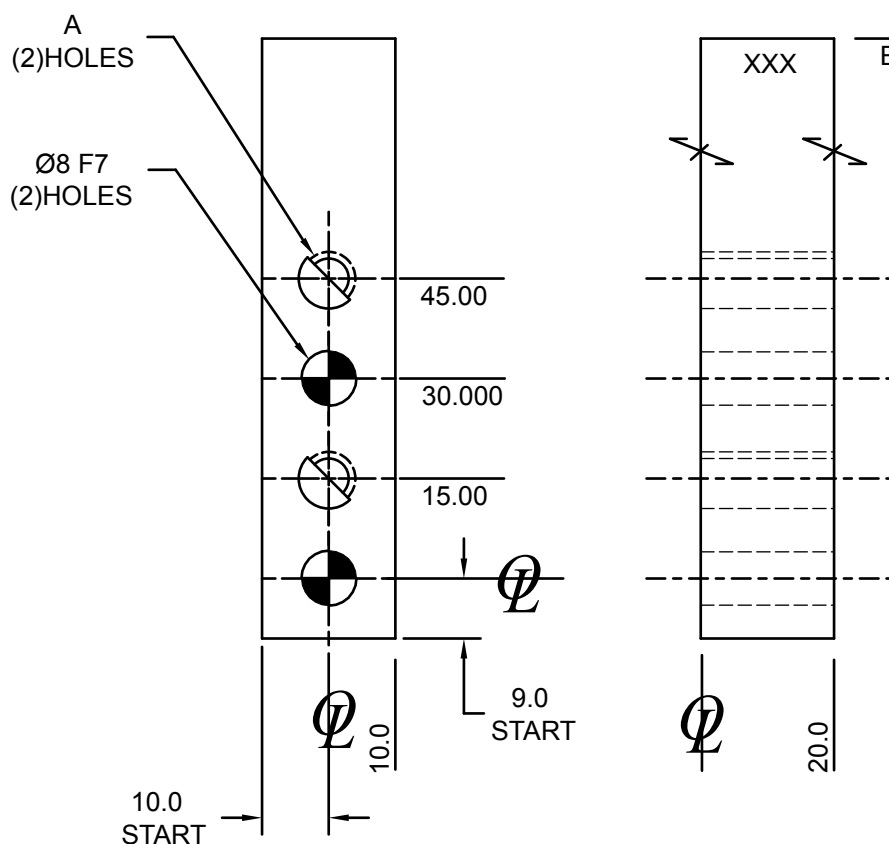
TOLERANCES:

- 1 PLACE ± 0.3
- 2 PLACE ± 0.03
- 3 PLACE ± 0.020



SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS number as shown XXX
Black Oxide Finish



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MATERIAL STEEL SAE4140

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

TABULATED INFORMATION ON FOLLOWING PAGE

20mm REST BLOCKS

GLOBAL STANDARD COMPONENTS

TM **NAAMS**



Assembly

11/12/08

NAAMS CODE	A	B	Wt. kg
ARB521	M8x1.25	60.00	0.15
ARB522	φ9.0	60.00	0.15
ARB523	M8x1.25	70.00	0.18
ARB524	φ9.0	70.00	0.18
ARB525	M8x1.25	80.00	0.22
ARB526	φ9.0	80.00	0.22
ARB527	M8x1.25	90.00	0.25
ARB528	φ9.0	90.00	0.25
ARB529	M8x1.25	100.00	0.28
ARB530	φ9.0	100.00	0.28
ARB531	M8x1.25	110.00	0.31
ARB532	φ9.0	110.00	0.31
ARB533	M8x1.25	120.00	0.34
ARB534	φ9.0	120.00	0.34

SEE DRAWING ON PRECEDING PAGE

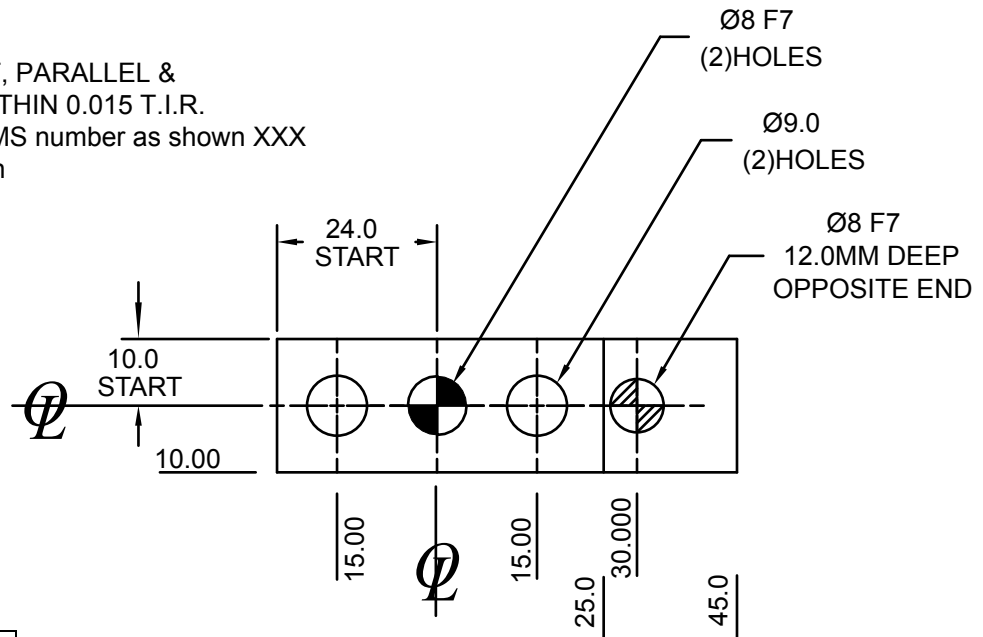


TOLERANCES:

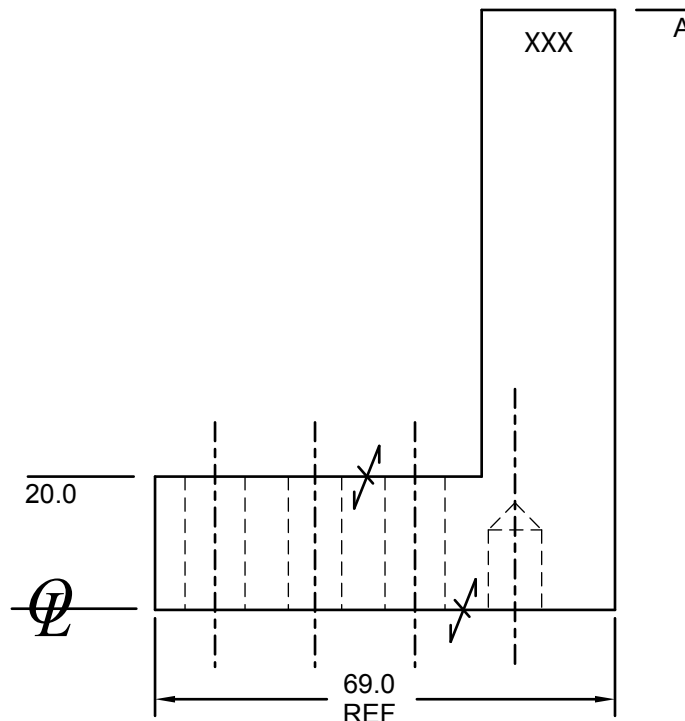
- 1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.020

SURFACES TO BE FLAT, PARALLEL &
PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS number as shown XXX
Black Oxide Finish



NAAMS CODE	A	Wt. kg
ARB560	60.00	0.32
ARB561	70.00	0.35
ARB562	80.00	0.38
ARB563	90.00	0.41
ARB564	100.00	0.44
ARB565	110.00	0.47
ARB566	120.00	0.50



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MATERIAL STEEL SAE4140
SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

20mm REST BLOCKS

GLOBAL STANDARD COMPONENTS

TM **NAAMS**



Assembly

11/12/08

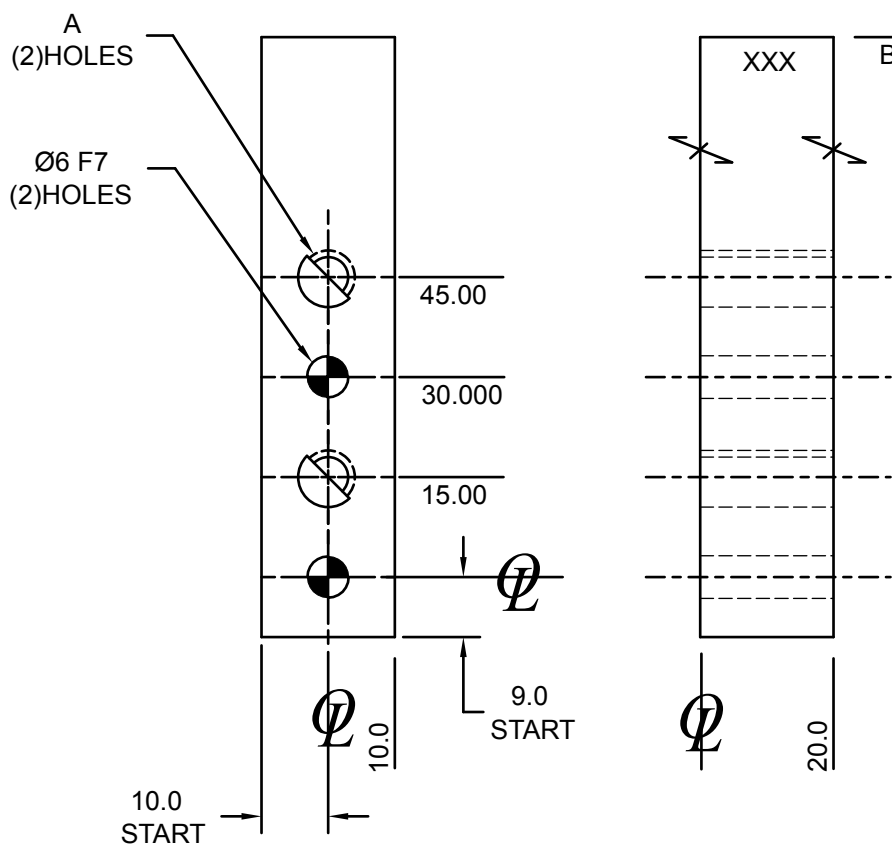
TOLERANCES:

- 1 PLACE ± 0.3
- 2 PLACE ± 0.03
- 3 PLACE ± 0.020



SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS number as shown XXX
Black Oxide Finish



NOTE:

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MATERIAL STEEL SAE4140

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

TABULATED INFORMATION ON FOLLOWING PAGE

20mm REST BLOCKS

GLOBAL STANDARD COMPONENTS



Assembly

11/12/08

NAAMS CODE	A	B	Wt. kg
ARB571	M8x1.25	60.00	0.15
ARB572	φ9.0	60.00	0.15
ARB573	M8x1.25	70.00	0.18
ARB574	φ9.0	70.00	0.18
ARB575	M8x1.25	80.00	0.22
ARB576	φ9.0	80.00	0.22
ARB577	M8x1.25	90.00	0.25
ARB578	φ9.0	90.00	0.25
ARB579	M8x1.25	100.00	0.28
ARB580	φ9.0	100.00	0.28
ARB581	M8x1.25	110.00	0.31
ARB582	φ9.0	110.00	0.31
ARB583	M8x1.25	120.00	0.34
ARB584	φ9.0	120.00	0.34

SEE DRAWING ON PRECEDING PAGE

20mm REST BLOCKS

GLOBAL STANDARD COMPONENTS

TM **NAAMS**



Assembly

11/12/08

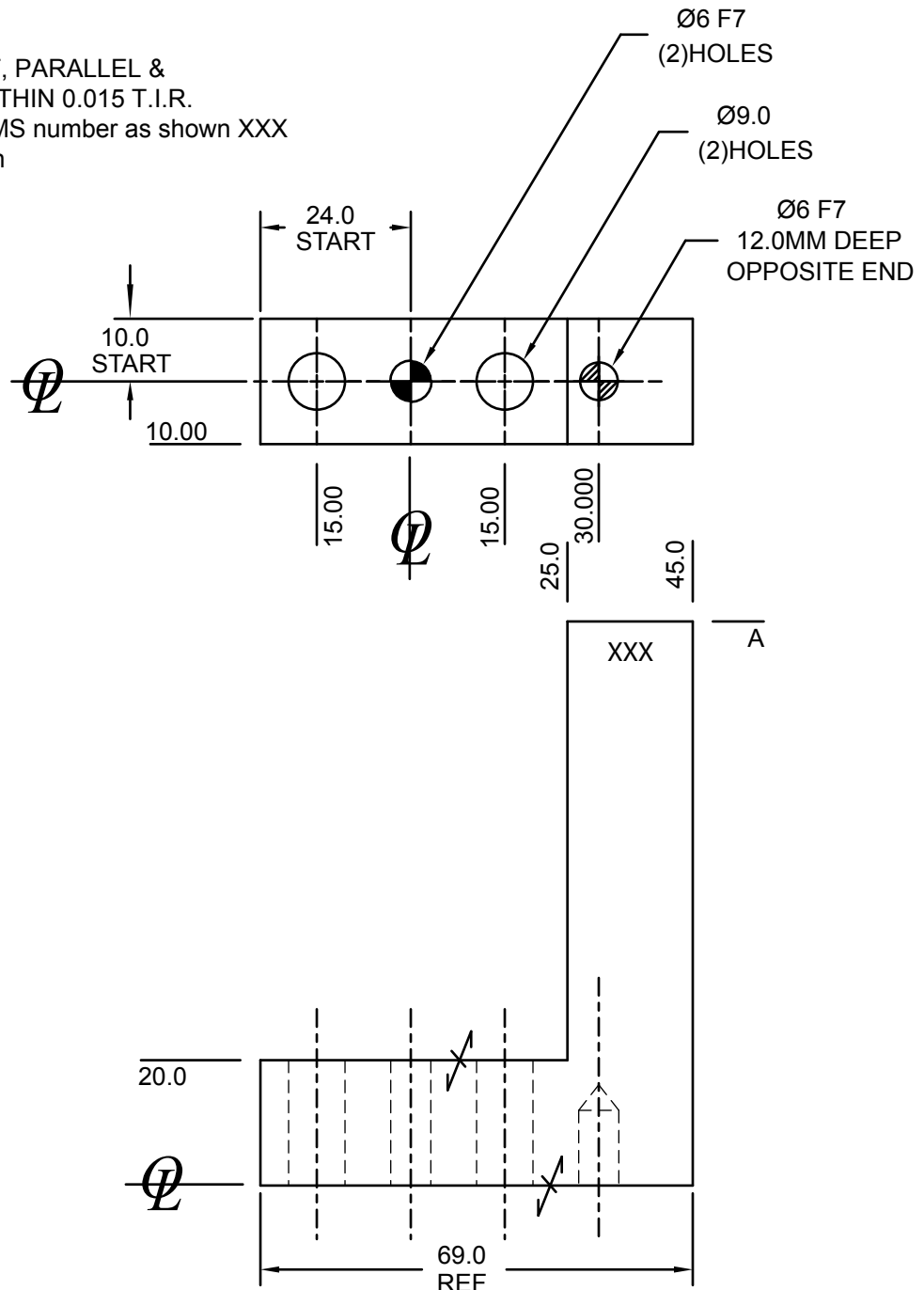
TOLERANCES:

- 1 PLACE ± 0.3
- 2 PLACE ± 0.03
- 3 PLACE ± 0.020



SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS number as shown XXX
Black Oxide Finish



NAAMS CODE	A	Wt. kg
ARB591	60.00	0.32
ARB592	70.00	0.35
ARB593	80.00	0.38
ARB594	90.00	0.41
ARB595	100.00	0.44
ARB596	110.00	0.47
ARB597	120.00	0.50

NOTE:

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MATERIAL STEEL SAE4140

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

URETHANE REST / NC BLOCK BLANK

GLOBAL STANDARD COMPONENTS

TM **NAAMS**



Assembly

03/23/12

TOLERANCES:

1 PLACE FABRICATION ± 1.5

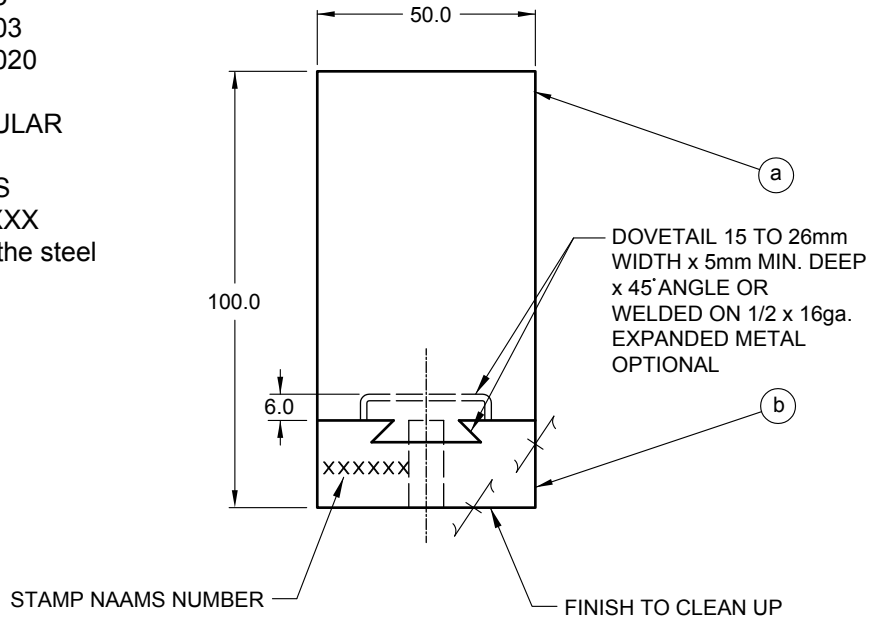
1 PLACE MACHINING ± 0.3

2 PLACE MACHINING ± 0.03

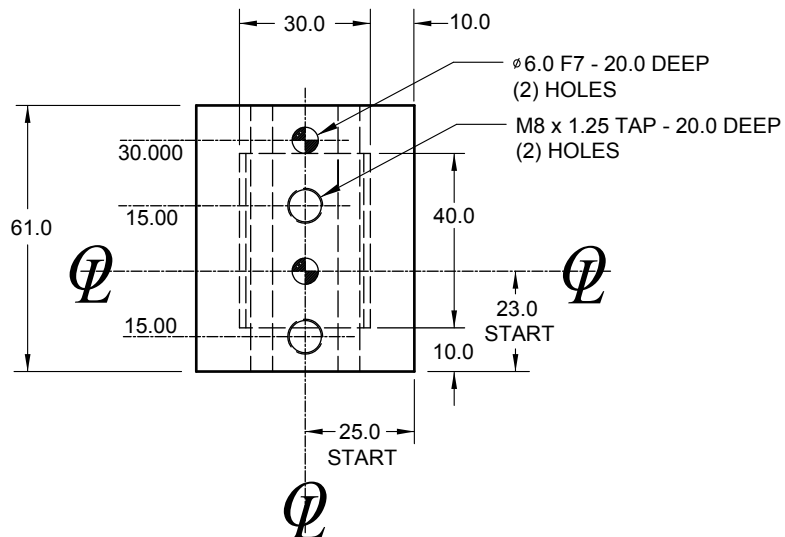
3 PLACE MACHINING ± 0.020

SURFACES TO BE FLAT,
PARALLEL & PERPENDICULAR
TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS
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Black Oxide Finish the steel



NAAMS CODE	X	Y
ARB601	55-65	SAFETY RED
ARB602	80	SAFETY GREEN
ARB603	90-96	SAFETY BLUE



BONDED CONSTRUCTION

- (a) (1) REQ'D - URETHANE "X" DUROMETER, SHORE A HARDNESS, COLOR: "Y"
- (b) INCH STOCK: (1) REQ'D - 3/4" x 2" x 61mm LONG - SAE1020 HRS OR ASTM A36
- (b) METRIC STOCK: (1) REQ'D - 20mm x 50mm x 61mm LONG - ASTM A36

NOTE: MUST BE PROPERLY ETCHED, CLEANED, AND PRIMED TO ACHIEVE A BOND THAT EXCEEDS 80% OF THE TEAR STRENGTH OF THE URETHANE.
ALL DIMENSIONS ARE METRIC UNLESS OTHERWISE NOTED.

URETHANE REST / NC BLOCK BLANK

ARB611

GLOBAL STANDARD COMPONENTS

TM **NAAMS**



Assembly

03/23/12

TOLERANCES:

1 PLACE FABRICATION ± 1.5

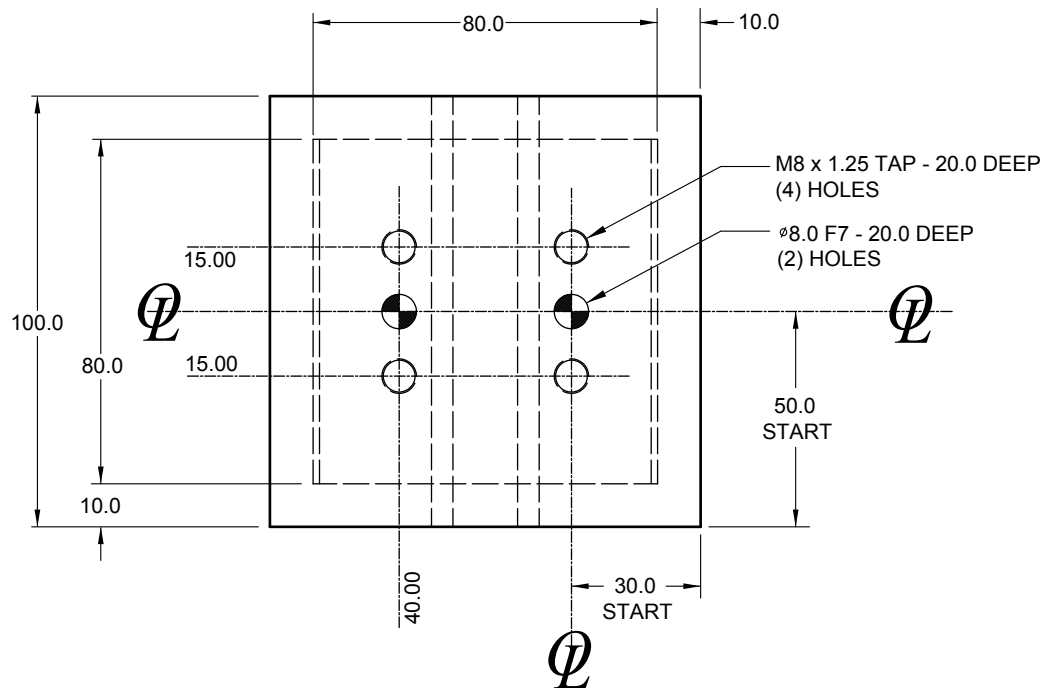
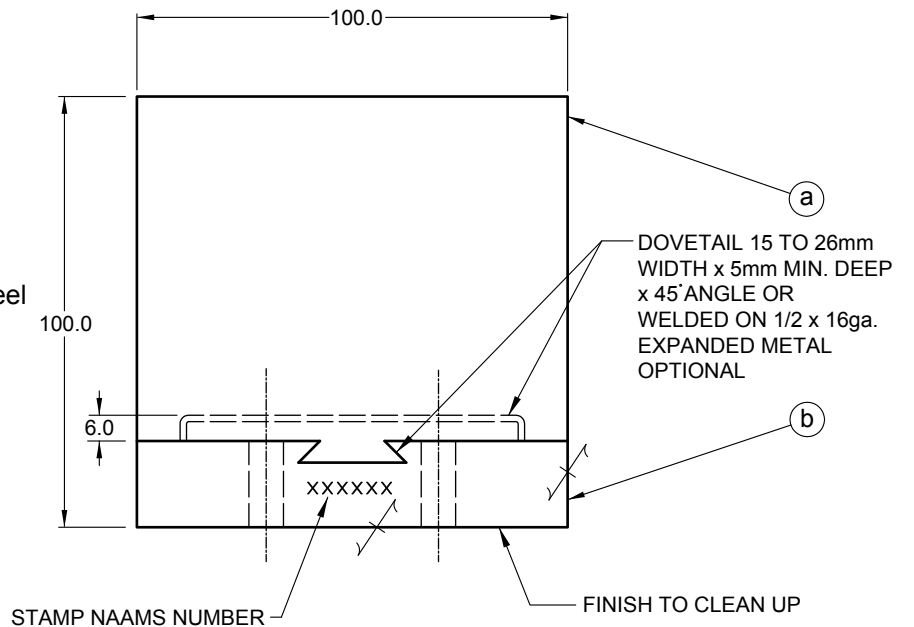
1 PLACE MACHINING ± 0.3

2 PLACE MACHINING ± 0.03

3 PLACE MACHINING ± 0.020

SURFACES TO BE FLAT,
PARALLEL & PERPENDICULAR
TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS
number as shown XXX
Black Oxide Finish the steel



BONDED CONSTRUCTION

(a) (1) REQ'D - URETHANE 90-95 DUROMETER, SHORE A HARDNESS, COLOR: SAFETY BLUE

(b) INCH STOCK: (1) REQ'D - 3/4" x 4" x 100mm LONG - SAE1020 HRS OR ASTM A36

(b) METRIC STOCK: (1) REQ'D - 20mm x 100mm x 100mm LONG - ASTM A36

NOTE: MUST BE PROPERLY ETCHED, CLEANED, AND PRIMED TO ACHIEVE A BOND THAT
EXCEEDS 80% OF THE TEAR STRENGTH OF THE URETHANE.
ALL DIMENSIONS ARE METRIC UNLESS OTHERWISE NOTED.