<table>
<thead>
<tr>
<th>PAGE</th>
<th>DATE</th>
<th>NAAMS CODE</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>K-1</td>
<td>08/13/07</td>
<td></td>
<td>Metric Master Blocks Components Index</td>
</tr>
<tr>
<td>K-2</td>
<td>08/13/07</td>
<td>AMB001</td>
<td>Metric Master Block</td>
</tr>
<tr>
<td>K-3</td>
<td>08/13/07</td>
<td>AMB002</td>
<td>Metric Master Block</td>
</tr>
<tr>
<td>K-4</td>
<td>08/13/07</td>
<td>AMB003</td>
<td>Metric Master Block</td>
</tr>
<tr>
<td>K-5</td>
<td>08/13/07</td>
<td>AMB004</td>
<td>Metric Master Block</td>
</tr>
</tbody>
</table>
GLOBAL STANDARD COMPONENTS

Tolerances:
1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.01

STK: 1-1/2" x 2-1/8" x 75 LG.

SAE O1 OIL-HARDENING COLD-WORK TOOL STEEL
HARDEN 50-55 R.C. & GRIND, BLACK OXIDE FINISH

• ALL DIMENSIONS ARE mm.
• SURFACES TO BE FLAT, PARALLEL, AND PERPENDICULAR TO WITHIN 0.005 T.I.R.
• ? 6.350 HOLES TO BE PERPENDICULAR TO SURFACE WITHIN 0.005 T.I.R.
• ALL GROUND SURFACES ARE TO BE 0.4 MICROMETERS.

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

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NAAMS

Assembly 08/13/07

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